

Work Order ID 78370

78370

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January-06-12 11:12:05 AM

Item ID: D500-572-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Bearpaw

Stop ***NS2***

Start Date: 1/06/12 Start Qty: 1.00 ***1***

Cust.Item ID:

Required Date: 1/06/12 Req'd Qty: 1.00 ***1***

Customer:

Reference: **REWORK**

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

| | |
|-------|--------|
| D2435 | Rev E1 |
|-------|--------|

| | |
|-------------|------|
| IIND500-572 | RevA |
|-------------|------|

100 0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D500-572-011 CHG005

8/2/06

HJ MLJ 12-1-6

(2)

160 0.00

160

Pick Kit

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D206-559-011 B *637842x*

REMOVE:

8 X AN4-17A B

8 X AN4-20A B

8 X AN960JD416 B

RETURN THESE ITEMS TO STK

ADD:

8 X AN4-15A B *118648*

TO MAKE D500-572-011

Sp 12-01-06

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January-06-12 11:12:05 AM

Item ID: D500-572-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 1/06/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/06/12 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start ***NR1***

Approvals:

Process Plan:

Date:

Tooling:

Date:


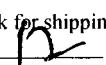
Stop ***NR2***

QC:

Date:

SPC (Y/N):

Date:

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--|--|----------------------|---------|--------|--------------|---|---------------|------------------|----------------|
| 170 *170* QC Quality Control | QC4- 100% Inspect kits for completeness Memo | 0.00 0.00 | | | |  | | | |
| 180 *180* Packaging Packaging Packaging | Packaging Memo Identify and pack for shipping as per PPPD500-572-011 Location:  | 0.00 0.00 | | | | | | | |
| 190 *190* QC Quality Control | QC21- Final Inspection - Work Order Release Memo | 0.00 0.00 | | | | | | | |

Sizalor

Rev A

CH6005

[Handwritten signature]

12-1-9
VMF

12-01-09

Picklist Print

January-06-12 11:12:04 AM

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Work Order ID: 78370

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Start Date: 1/06/12

Required Date: 1/06/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C04.02.17Blank size changedKJ/JLM
IPP Rev:D 07-01-02 Was K10007 JLM
IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| AN4-15A Bolt | | Purchased | No | | | 170 | Each | 21.0000 | 8 | 8 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | | |
| | | | | ST358 | | 21 | | | | | | | |
| | | | | 118648 | | 4 | | | | | | | |
| | | | | 118706 | | 17 | | | | | | | |
| AN4-17A Bolt | | Purchased | No | | | | Each | 456.0000 | | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | | |
| | | | | ST359 | | 456 | | | | | | | |
| | | | | 118628 | | 56 | | | | | | | |
| | | | | 118983 | | 300 | | | | | | | |
| | | | | 119798 | | 100 | | | | | | | |
| AN4-20A Bolt | | Purchased | No | | | | Each | 530.0000 | | | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | | |
| | | | | GA | | 50 | | | | | | | |
| | | | | 116419 | | 50 | | | | | | | |
| | | | | ST359 | | 480 | | | | | | | |
| | | | | 117514 | | 180 | | | | | | | |
| | | | | 118983 | | 100 | | | | | | | |
| | | | | 119127 | | 200 | | | | | | | |
| AN960JD416 Washer | NAS1149D0463J | Purchased | No | | | | Each | 0.0000 | | | | | |
| AN960JD416 Washer | NAS1149D0463J | Purchased | No | | | 170 | Each | 0.0000 | 8 | 8 | | | |

SP

16x

m 112314

SP

-16.

m 104016

SP

-16x

-16⁸ m 116289

SP

16x

m 116289

SP

Picklist Print

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Work Order ID: 78370

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Start Date: 1/06/12

Required Date: 1/06/12

Start Qty: 1.00

Required Qty: 1.00

D206-559-011

Manufactured No

Each 14.0000

-1

Bearpaw

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG011 | 14 | |
| 62028 | 1 | |
| 63784 | 2 | |
| 69406 | 4 | |
| 72723 | 1 | |
| 72798 | 1 | |
| 73979 | 5 | |

Q

2x

D2182B

Manufactured No

170 f 538.3342

1.666

1.666

Rubber Cushion

(D2182B050) cut 4 at 5.00"

| Location | Loc Qty | Loc Code |
|----------|-----------|----------|
| ST410 | 538.33417 | |
| 66063 | 53.94817 | |
| 73932 | 484.386 | |

16x

B63413 SP

D2274

Manufactured No

170 Each 185.0000

8

Radius Block

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST007 | 185 | |
| 73389 | 1 | |
| 76104 | 102 | |
| 77034 | 82 | |

B63990 SP

16x

D2435

Manufactured No

170 Each 1.0000

2

Bearpaw, 206

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST195 | 1 | |
| 73982 | 1 | |

2 63785 4x6

D2438

Manufactured No

170 Each 115.0000

4

Clamp

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST456 | 115 | |
| 69737 | 84 | |
| 73400 | 31 | |

B60852 SP

January-06-12 11:12:05 AM

Shop Packet Print

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Picklist Print

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Work Order ID: 78370

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Start Date: 1/06/12

Required Date: 1/06/12

Start Qty: 1.00

Required Qty: 1.00

D2529
Washer

Manufactured No

170 Each 202.0000 8

364129 SP.

Location

Loc Qty

Loc Code

ST010

202

71161

6

76086

196

MS21042L4

Purchased No

170 Each 8,067.0000 8

m 115589 SP.

Nut

Location

Loc Qty

Loc Code

ST300

8067

117441

51

117601

342

118451

133

119017

2541

119075

5000

QS200-M44S

Purchased No

120 Each 46.0000 2 2

Clamp

Location

Loc Qty

Loc Code

ST455

46

115589

3

117460

13

119436

30

m 115410 4x.

SP 12-01-06.

| Status | Item ID | Rev | Name | Start Date | Quantity | Pe | UOM | Stop Date | Route Seq | ID | Scrap Quantity | Comments | Date | Last Mod | Add Date |
|--------|--------------------------|-----|----------------|------------|----------|----|------|-----------|-----------|----|----------------|----------|---------------|----------|----------|
| | AN4-17A <i>remove</i> | | Bolt | 1/01/08 | 8.0000 | | Each | | 160 | | 0.0000 | | 12/05/09 6... | | 12/05/09 |
| | AN4-20A <i>remove</i> | | Bolt | 10/04/10 | 8.0000 | | Each | | 160 | | 0.0000 | | 10/04/10 2... | | 10/04/10 |
| | AN960JD416 <i>remove</i> | | Washer | 1/01/08 | 16.0000 | | Each | | 160 | | 0.0000 | | 12/05/09 6... | | 12/05/09 |
| | D2182B ✓ | | Rubber Cushion | 12/05/09 | 1.6660 | f | | | 160 | | 0.0000 | | 12/05/09 8... | | 12/05/09 |
| | D2274 ✓ | | Radius Block | 12/05/09 | 8.0000 | | Each | | 160 | | 0.0000 | | 12/05/09 8... | | 12/05/09 |
| | D2435 ✓ | | Bearpaw, 206 | 12/05/09 | 2.0000 | | Each | | 160 | | 0.0000 | | 12/05/09 8... | | 12/05/09 |
| | D2438 ✓ | | Clamp | 12/05/09 | 4.0000 | | Each | | 160 | | 0.0000 | | 12/05/09 8... | | 12/05/09 |
| | D2529 ✓ | | Washer | 12/05/09 | 8.0000 | | Each | | 160 | | 0.0000 | | 12/05/09 8... | | 12/05/09 |
| | MS21042L4 ✓ | | Nut | 1/01/08 | 8.0000 | | Each | | 160 | | 0.0000 | | 12/05/09 6... | | 12/05/09 |
| | QS200-M44S ✓ | | Clamp | 1/01/08 | 2.0000 | | Each | | 160 | | 0.0000 | | 12/05/09 6... | | 12/05/09 |

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| Status | Item ID | Rev | Name | Start Date | Quantity | Pe | UOM | Stop Date | Route | Seq | ID | Scrap | Quantity | Comments | Date | Last Mod | Add Date |
|--------|------------|-----|----------------|------------|----------|----|------|-----------|-------|-----|----|-------|----------|----------|---------------|----------|----------|
| | AN4-15A | | Bolt | 1/01/08 | 8.0000 | | Each | | 170 | | | | 0.0000 | | 12/05/09 7... | | 12/05/09 |
| | AN960JD416 | | Washer | 1/01/08 | 8.0000 | | Each | | 170 | | | | 0.0000 | | 12/05/09 7... | | 12/05/09 |
| | D2182B | | Rubber Cushion | 12/05/09 | 1.6660 | f | | | 170 | | | | 0.0000 | | 6/11/10 10... | | 12/05/09 |
| | D2274 | | Radius Block | 12/05/09 | 8.0000 | | Each | | 170 | | | | 0.0000 | | 12/05/09 8... | | 12/05/09 |
| | D2435 | | Bearpaw, 206 | 12/05/09 | 2.0000 | | Each | | 170 | | | | 0.0000 | | 12/05/09 8... | | 12/05/09 |
| | D2438 | | Clamp | 12/05/09 | 4.0000 | | Each | | 170 | | | | 0.0000 | | 12/05/09 8... | | 12/05/09 |
| | D2529 | | Washer | 12/05/09 | 8.0000 | | Each | | 170 | | | | 0.0000 | | 12/05/09 8... | | 12/05/09 |
| | MS21042L4 | | Nut | 1/01/08 | 8.0000 | | Each | | 170 | | | | 0.0000 | | 12/05/09 7... | | 12/05/09 |
| | QS200-M44S | | Clamp | 1/01/08 | 2.0000 | | Each | | 120 | | | | 0.0000 | | 12/05/09 7... | | 12/05/09 |

D206-589.011